

S287X AIRCOOL TEE

DECORATOR INSTRUCTIONS



Transfer Systems

Screen printed and vinyl CAD cut prints perform perfectly: dye blockers and low temperatures being preferable. Plastisol prints need to be approached with caution. Low bleed athletic inks and lower drying temperatures are recommended, as with all polyester garments. To avoid any potential dye migration, transfers that apply at lower temperatures (150° or less) are advisable along with the many new products that are available now with dye blocking properties

Direct Screen Printing

A great option to allow printers to produce high volume work at relatively low cost. Printers must remember that they are working with a polyester garment and will need a good understanding of the appropriate inks to use. There are many inks on the market designed for sportswear with dye blocking agents included in their make-up and these should work very well on this new t-shirt. Flash cure and dryer settings should always be tested and worked out before bulk production to achieve the best results. When the correct inks and settings are established our dye migration is compatible to other brands and perfectly acceptable for experienced printers. New water based inks offer superior print quality with a soft handle, flexibility, a forward thinking "green" alternative and ZERO dye migration on our shirt when an under base grey is used.

The Fabric

Smaller eye bird waffle mesh offers:

- Smoother, sharper printing with less shrinkage & better size retention after
- curing and better stability for flash curing.
- Tag free and unbranded transfer size label – no more label burn in dryers.
- Decorator bundles at CORE Value price point.

Digital Direct to Garment

Despite recent improvements in Direct To Garment technologies not all systems are equal. Print application and wash testing should always be carried out with the advice from your DTG supplier before print production.

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